

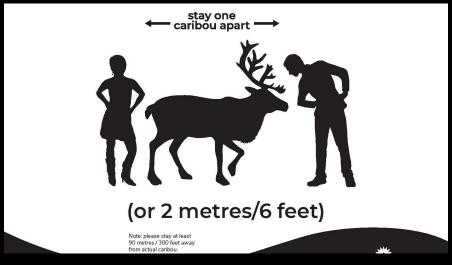




(or 2 metres/6 feet)

Note: please stay at least 90 metres / 300 feet away from actual caribou.

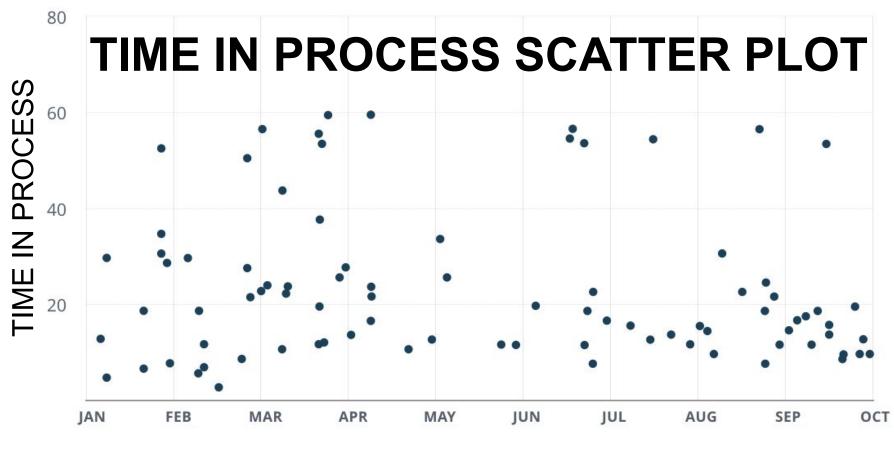




Sensitivities Options Decisions

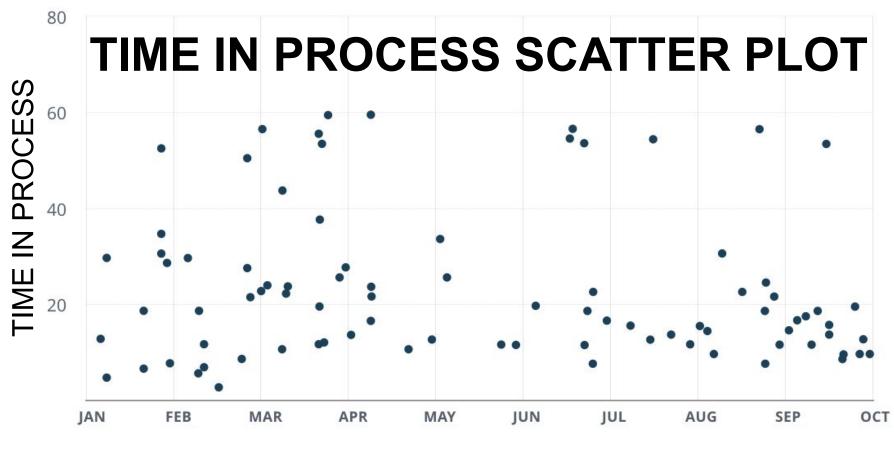


Time in Process Units of time per unit of work

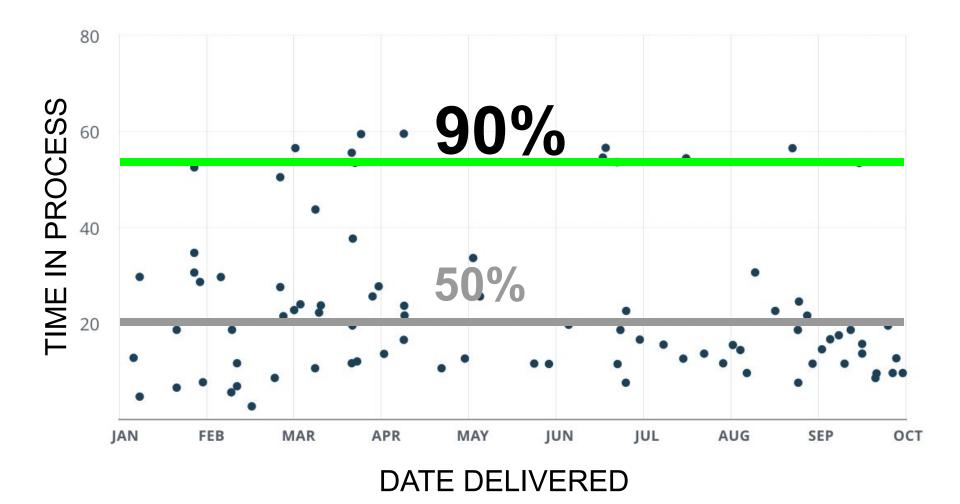


DATE DELIVERED

Continuous improvement? You need trends.

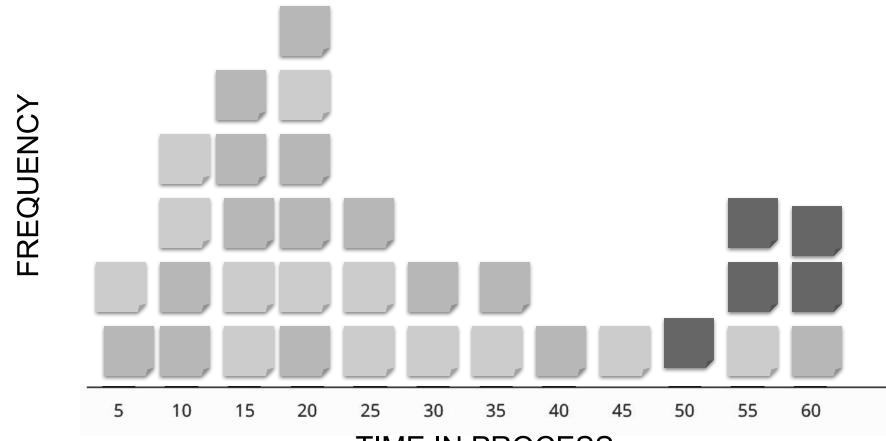


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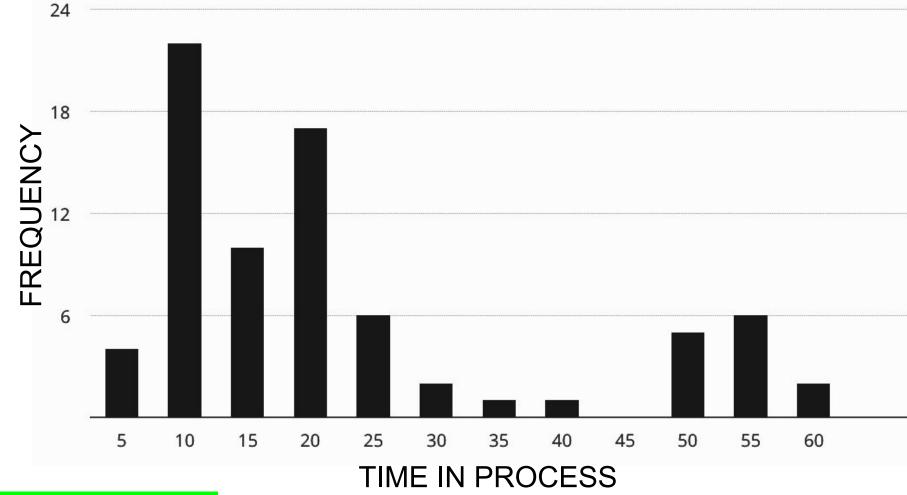




Why probability?



TIME IN PROCESS





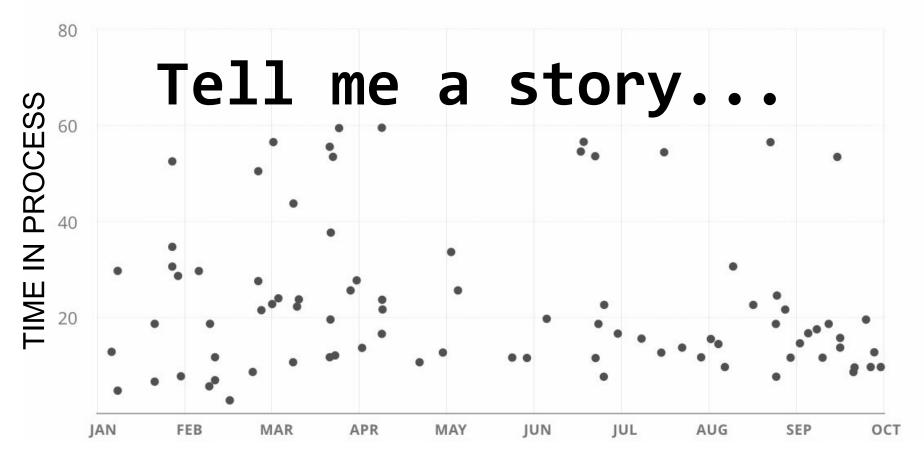




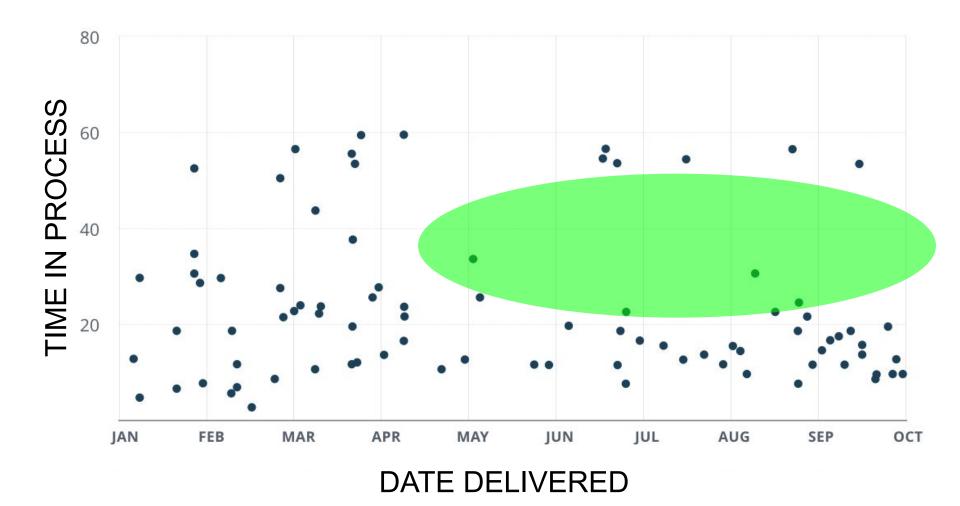
WEIBULL DISTRIBUTIONmaybe?

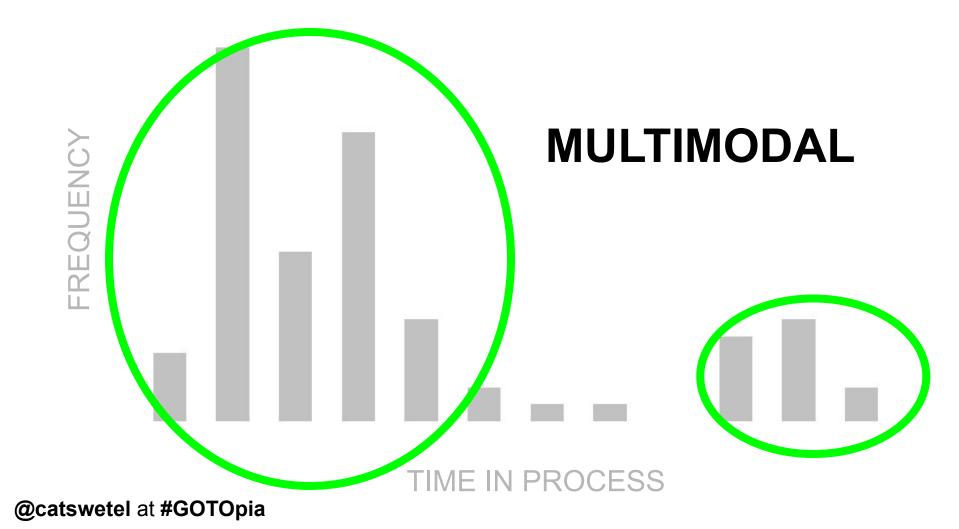
Definitely not normal.

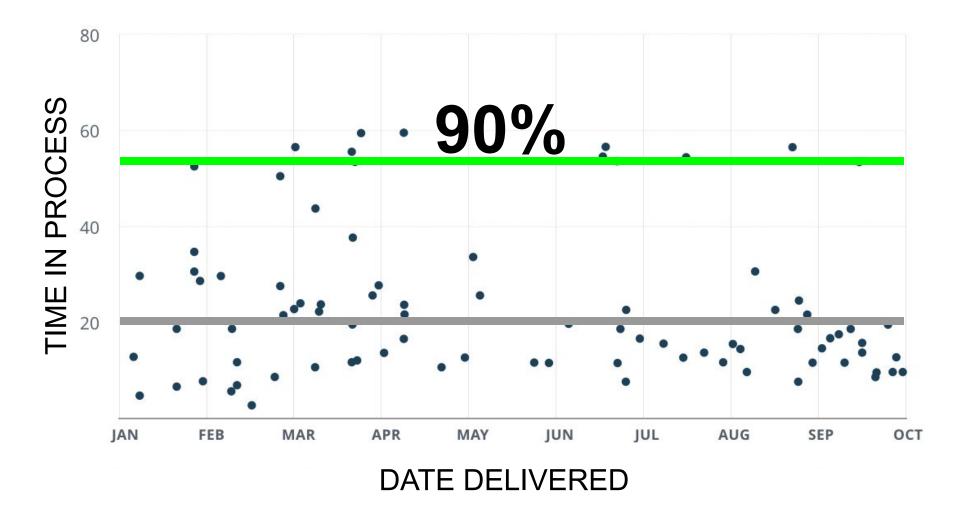
Stop trying to make everything normal

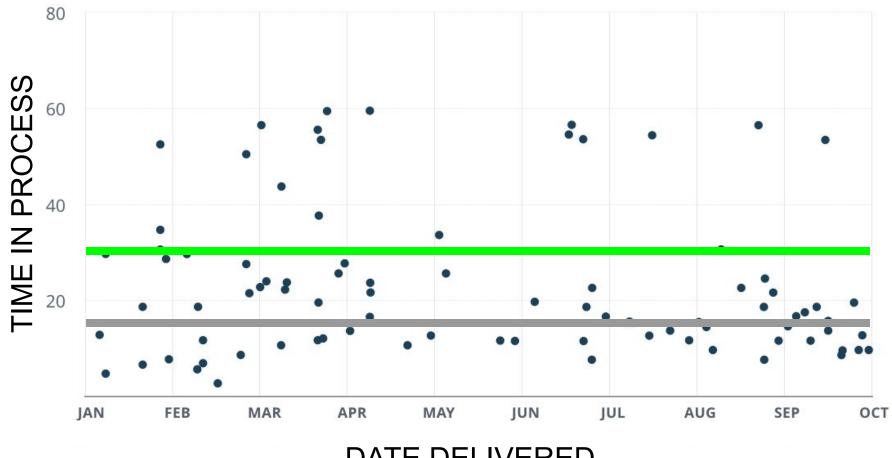


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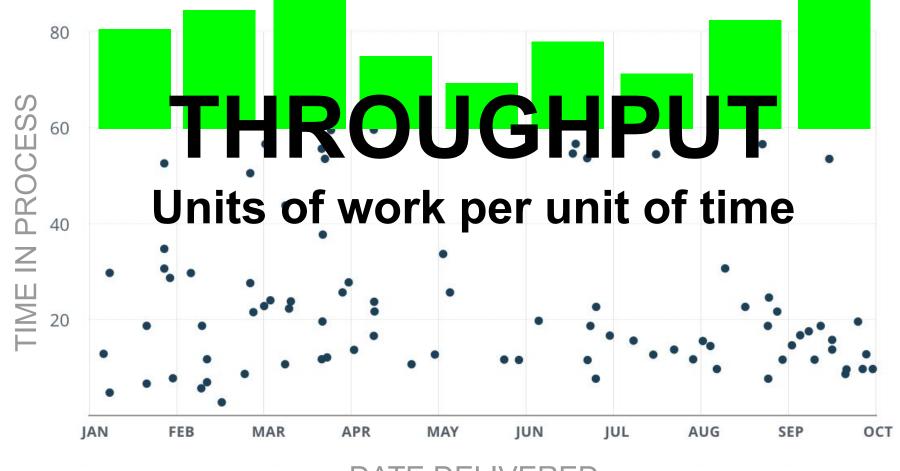




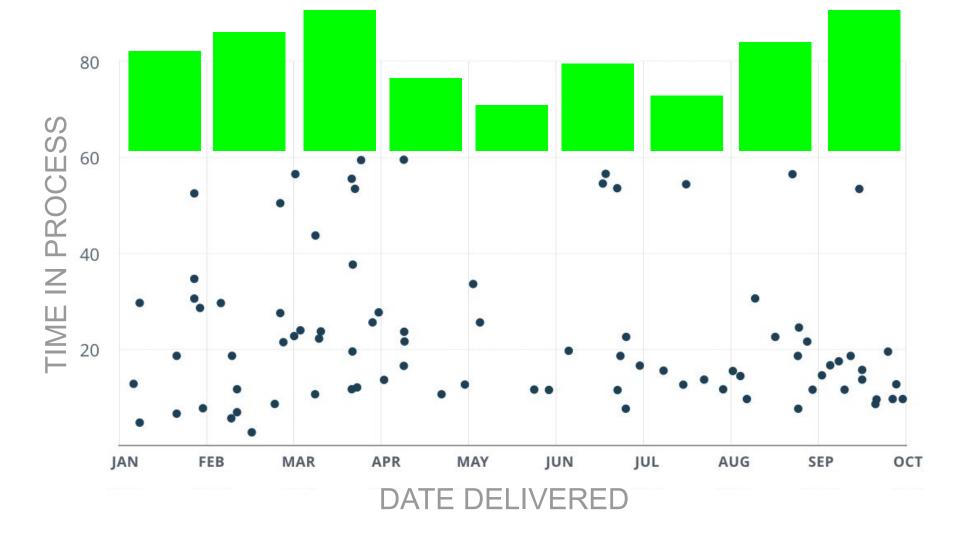


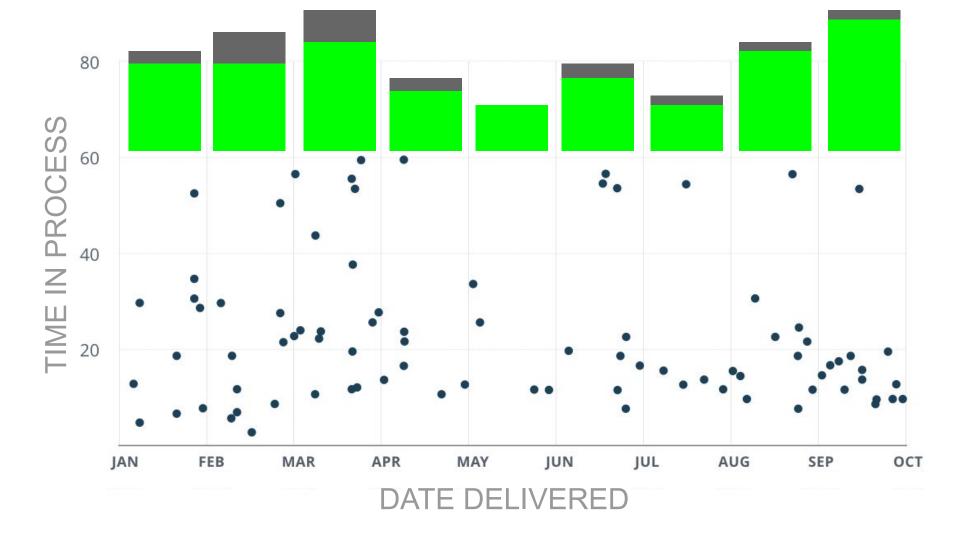
DATE DELIVERED

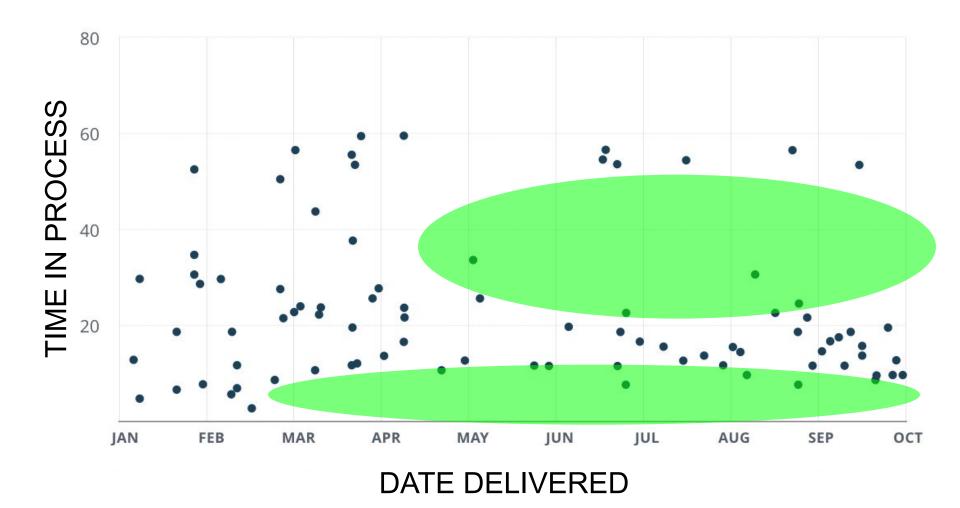
Does this tell the whole story?



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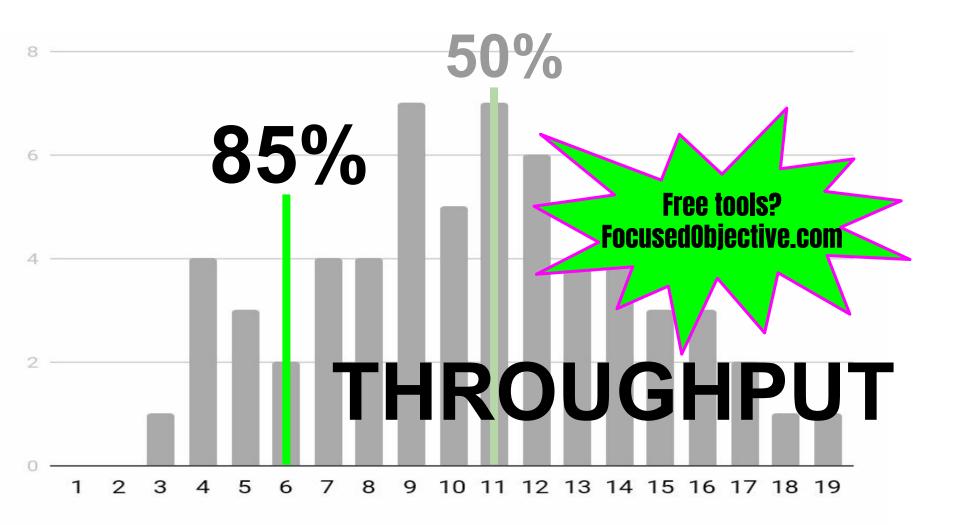




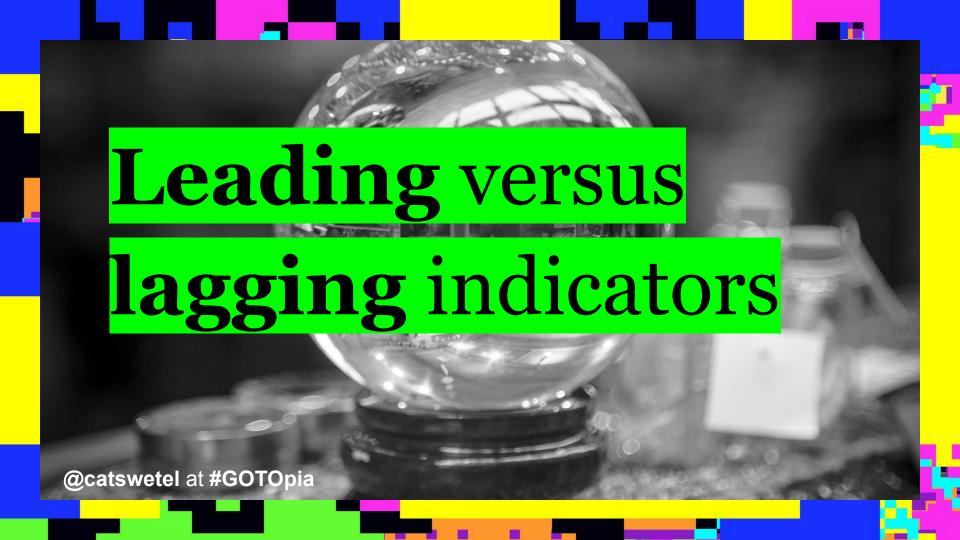


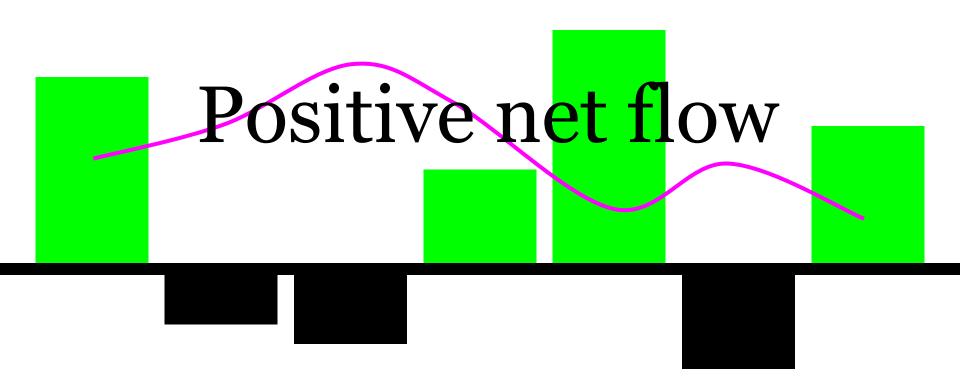
Trade offs: quality vs responsiveness vs predictability





Trade offs: quality vs responsiveness vs predictability





Negative net flow

LITTLE'S LAW

Average # of items in a system

 Average arrival rate

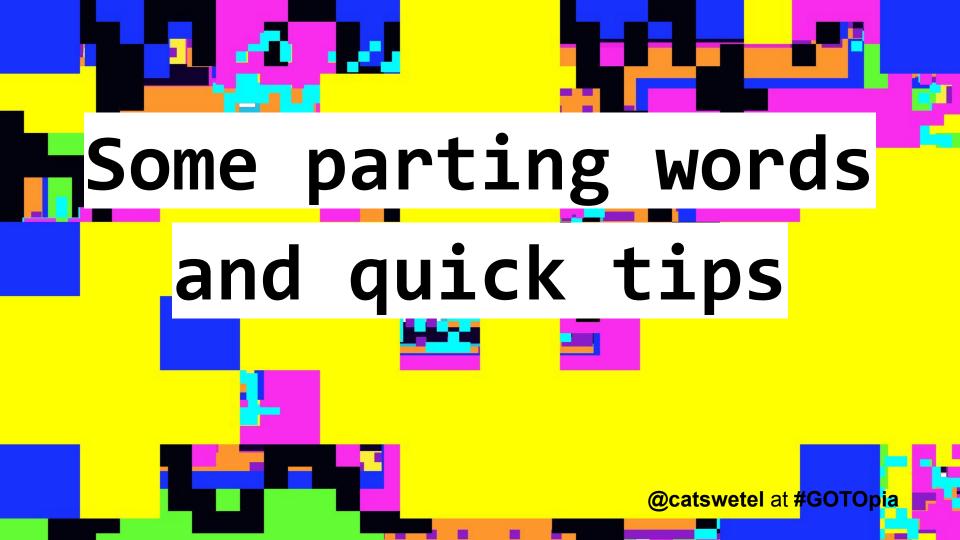
*

Average time spent in the system

Average time spent = in a system

Average # of items in / a system

Average throughput



"The RIGHTER we do the WRONG thing, the WRONGER we become."

-- Dr Russell Ackoff



10x developers? No. Flow efficiency? Yes.

The hidden dangers of defect density

Unlabeled axes.

NO red and green.

